



June 7, 2013

CREST PRECAST, INC.  
STEVE MADER  
609 KISTLER DR  
LA CRESCENT MN 55947-1721

Re: Description: SEWAGE TANKS, CONCRETE  
Manufacturer: CREST PRECAST, INC.  
Product Name: SEPTIC, HOLDING OR PUMP  
Model Number(s): 12,000  
(72.0" L.L., 184.3 GAL/IN., 120" MAX. DEPTH OF BURY, 6356 G.P.D. WHEN USED  
AS A SEPTIC TANK BASED ON A 3 YR. SERVICE INTERVAL FOR RESIDENTIAL  
WASTEWATER, 80" INLET, 77" OUTLET; TANK DIMENSIONS (OD) = 375 IN. L X 133 IN.  
W X 94.5 IN. H)  
Product File No: 20130111

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters SPS 382 through 384, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an approval based on the Wisconsin Statutes and the Wisconsin Administrative Code. **This approval is valid until the end of June 2018.**

This approval is contingent upon compliance with the following stipulation(s):

- This product is approved to use the following:
  - Two inch schedule 40 PVC cast in riser for electrical wiring.
  - Neenah Foundry gasketed access cover.
  - Bilco locking hinged access cover.
  - Pipe materials constructed in conformance with Table 84.30-2 or 84.30-11, Wis. Admin. Code poured into tank cover or access cover.
  - Four inch discharge opening in riser.
  - Dual inlets at end of tank with one access opening above both inlets.
  - Dual outlets at end of tank with one access opening above each outlet.
  - Side outlets for dose tanks.
  - Bottom and side pipe openings for siphon, pump and holding tanks.
  - Six, eight and ten-inch inlet and outlet openings.
  - Press Seal "Cast-A-Seal" and PSX Gasket System by Press Seal Gasket Corp., Polylok II High Pressure Pipe Seal by Polylok, and A-Lok X-Cel by A-Lok Products, Inc..
  - Department approved effluent filter installed in accordance with the product approval for the filter including a properly sized and located access opening for service and maintenance.
- This tank must be designed to withstand the pressures to which it will be subjected.
- The manufacturer must keep at the manufacturing plant a set of plans and specifications bearing the department's stamp of approval. The plans and specifications must be open to inspection by an authorized representative of the department.

- When this product receives wastewater from dwellings and is used as a septic tank, it will produce an effluent quality with a maximum monthly average value for BOD5 greater than 30 mg/L but less than or equal to 220 mg/L, TSS greater than 30 mg/L but less than or equal to 150 mg/L and F.O.G. less than or equal to 30 mg/L.
- Bedding: Tanks must be placed on soils capable of bearing the weight of tank and its contents, when full. Soft soils or bedrock must have 3 inches of tamped material, sand or gravel, 100% of which passes ½ -inch screen.
- BACKFILL: Sidewall-backfill must consist of material 100% of which will pass through a 2-in. screen and be made up of dry soil, sand or gravel. A minimum (avg.) of 12 inches on all sides of the tank from base to top is recommended. No parallel backfilling or compaction along the sidewalls is recommended. No wheel-tracking or track loading on sidewalls is recommended.  
Cover-backfill up to 7-feet of loading must be dry and pass through 4-inch screen.

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,

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